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**LOW EXPANSION GLAZE**  
**Firing Chart**

	<b>LOW EXPANSION GLAZE</b>
<b>Dry out, min</b>	4.0
<b>Insertion Temperature °C</b>	500
<b>Heat rate ° C / min.</b>	80
<b>Vacuum start</b>	No vacuum
<b>Vacuum stop</b>	
<b>Firing Temperature °C</b>	900°C
<b>Hold Time, min</b>	1.0